## TECHNICAL DATA SHEET DIVERSITECH

## **Specifications**

**Product** Nitrogen Purge Tool

**Application** The Nitrogen Purge Tool is a quick and

easy way to purge copper pipes with nitrogen. Then, with a turn of the dial, quickly switch to a very low flow of nitrogen to properly braze the copper. It has a durable aluminum design so you can just throw it into your tool bag

when you are done.

**Purge Flow Rate** 25-35 scfh (standard cubic feet per hour)

19 - 23 LPM (.03 dia. Orifice) @ 50 psi

regulator pressure

**Braze Flow Rate** 

3-6 scfh

2-3 LPM (.01 dia. orifice) @ 50 psi

regulator pressure

The purge valve is not a regulator and therefore the output pressure will equal the input pressure when the outlet is blocked. It is not intended to be used with the outlet blocked. The user should not weld a completely closed loop as the pressure will build. We recommend removing the schrader valve and letting it

vent.

Inlet Pressure 50 psi for Proper Flow Rates

Maximum 200 psi

**Pressure** 

Other 1/4" male SAE flare outlet

¼" swivel female SAE flare inlet The thread size is 7/16" - 20



## Nitrogen Purge Tool